September 2017

MODEL X6DAF

6

Not to scale

Louver Height (in.)

41/2'

Page 1

Extruded Aluminum Louver • 6" Deep • 35° Drainable Blades • Airfoil Adjustable Blades • Combination



FRAME:	.081" thk. (nominal) extruded aluminum, 6063-T52/T6 alloy.
	Channel type.
BLADES:	Stationary blades are made from .081" thk. (nominal)
	extruded aluminum 6063-T52/T6 alloy Adjustable blades
	are made from 125" thk (nominal) extruded aluminum
	are made from 125 tilk. (normal) extraded automidant
	6063-152/16 alloy, in an Airioli design. Blades are
	approximately 4 ¹ / ₂ " on centers.
LOUVER FACE:	Full width head and sill with blades and jambs contained
	within.
SHAFT:	.50" dia. aluminum "Pin-Lock" rod.
LINKAGE:	Extruded aluminum, concealed in the channel out of
	the airstream. The nivots which rotate in Celcon bearings
	are 50" dia plated and machined steel. The pivotic locked
	to the %16° dia.aiuminum linkage rod by a 1/4 - 20 set screw
	with epoxy locking patch.
SEALS:	Extruded silicone rubber seals at blade edge. Foam on
	bottom blade. Stainless steel at jambs.
SCREEN:	(When indicated in a removable frame)
	1/2" flattened aluminum 051" thk
o.r	/2 nationed aldrinnum,
-or-	Insect screen '%16 aluminum mesn, .011 dia.,
-or-	$\frac{1}{2}$ sq. mesh intermediate double crimped
	aluminum wire, .063" dia.
FINISH:	Mill.

Options

Finishes - Enamels, Epoxies, etc. Other screens available. Actuators - Electric, Pneumatic, Manual, etc.

Notes

- 1. $\frac{1}{2}$ " nominal deduction will be made to the opening size given.
- 2. Approximate shipping weight is 5.8 lbs./sq.ft.

Louver Sizes





MODEL X6DAF

Page 2

Extruded Aluminum Louver • 6" Deep • 35° Drainable Blades • Airfoil Adjustable Blades • Combination

Performance Data



Free Area:

8.24 sq.ft. = 52% for 48"W x 48"H sample tested in accordance with AMCA Standard 500-L.

Beginning Point of Water Penetration: 1029 fpm





<u>Air Leakage</u> with adjustable blade in closed position with a seating torque of 6.25 in.lb./sq.ft. of Louver Face Area. Leakage is based on a test of a 48" x 48" louver. Air leakage (Louver Installation Position, Intake) is per AMCA Standard 500 Procedure Fig. 5.5.

10.91

13.43

15.94

18.46





96"

3.36

5.87

8.39

